

# PHENIX WEEKLY PLANNING



10/14/2010  
Don Lynch

10/14/2010

# 2010 Shutdown (Overview)

Start Date      End Date

Design, Eng'g, fabrication, procurement and site preparation tasks  
in support of shutdown tasks

In Progress      12/1

Shutdown Startup Tasks

Done      Done

Gas system maintenance, repair and upgrade

In progress      12/1

PHENIX Infrastructure maintenance, repair and upgrade

In Progress      12/1

Remove RPC Prototypes

Done      Done

Remove HBD

Done      Done

Remove RXNP

Done      Done

Remove/Reinstall BBC

In Progress      10/29

Remove Re-install MPC

In Progress      10/29

RPC3N & MuTrigger unfinished business

In Progress      11/1

Remove current BP, install new BP

In Progress      10/15

DC/PC maintenance and repair (mid summer)

Done      Done

Install RPC3S (including Absorbers)

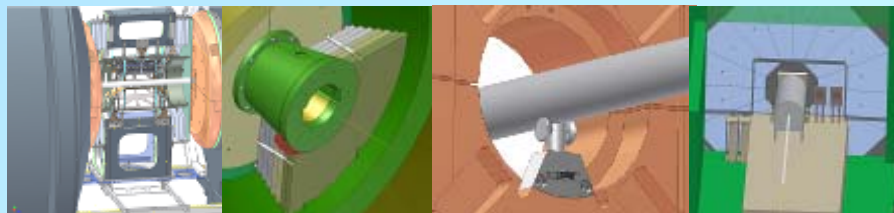
In Progress      12/1

MuTr maintenance, repair and upgrade

In Progress      11/1

Install VTX

10/25      12/1



10/14/2010

# Post Run 10 Tasks



TECHNICAL  
SUPPORT  
2010

## Task

Start Date

End Date

Send mass flowmeters out for recalibration (DC/PC, MuID, TOF.W)

In Progress

11/30

AH Crane 110 switch for lockout

In Progress

11/30

10/14/2010

## This Week:

Continue Assembly of VTX subassemblies & Begin Survey

Continue RPC3S piping, cabling, etc.

RPC3N unfinished business

Future upgrades support

Finish reinstalling new BP and moving major carriages back to run beamline alignment

Begin Bakeout and NEG activation of new BP

## Next Week

Continue Assembly of VTX subassemblies & Survey

Continue RPC3S piping, cabling, etc.

RPC3N unfinished business

Finish Bakeout and NEG activation of new BP and Leak check

Continue restoring services to CM and MMS

Continue VTX Installation Prep

Future upgrades support

TECHNICAL SUPPORT 2010





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TECHNICAL SUPPORT NO-0



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TECHNICAL SUPPORT NO-0



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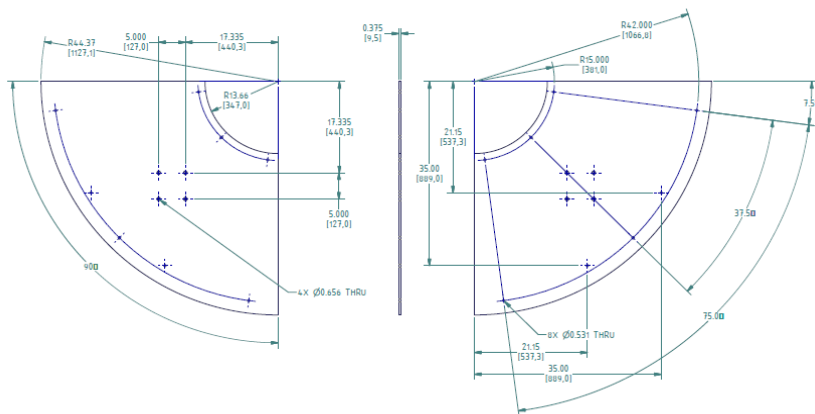


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- NOTES:  
 1. MATERIAL: LEAD  
 2. CLEAN TO REMOVE OXIDE BEFORE PAINTING.  
 3. PAINT WITH GREY EPOXY PAINT OR EQUIV.

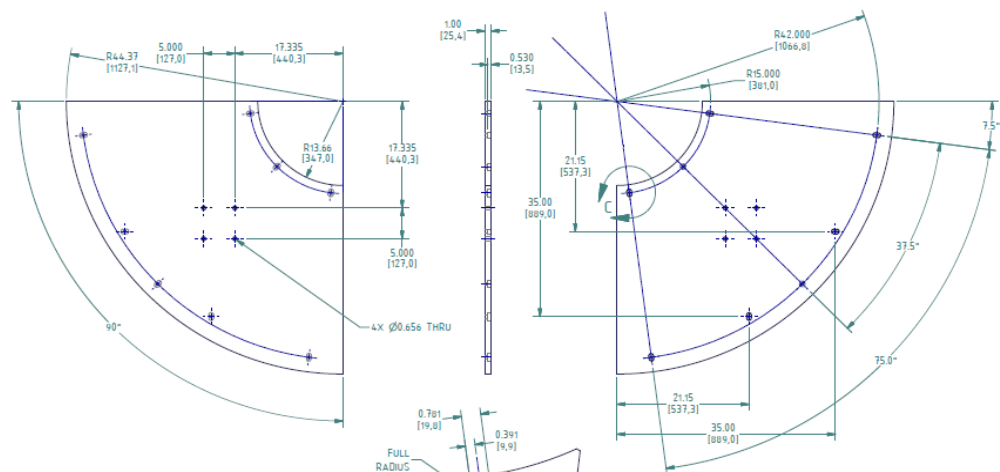
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



BROOKHAVEN NATIONAL LABORATORY Upton, NY 11957			
PROJECT: PHENIX	DATE: 10/14/2010	REV: 1	DESCRIPTION: LEAD ABSORBER
DESIGN: 105-0224-152	DATE: 10/14/2010	REV: 1	DESCRIPTION: LEAD ABSORBER

- NOTES:  
 1. MATERIAL: BORATED POLYETHYLENE.

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

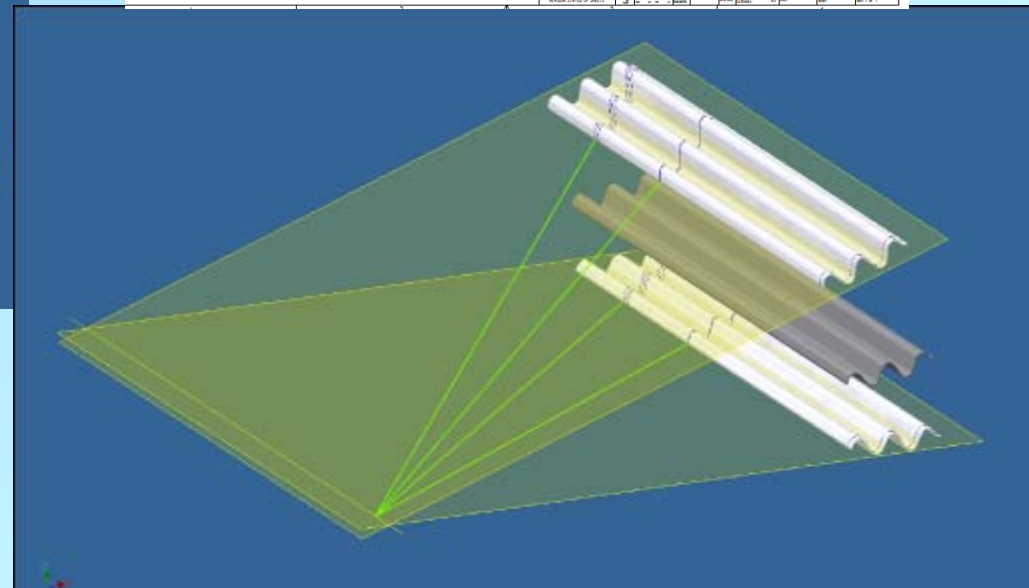
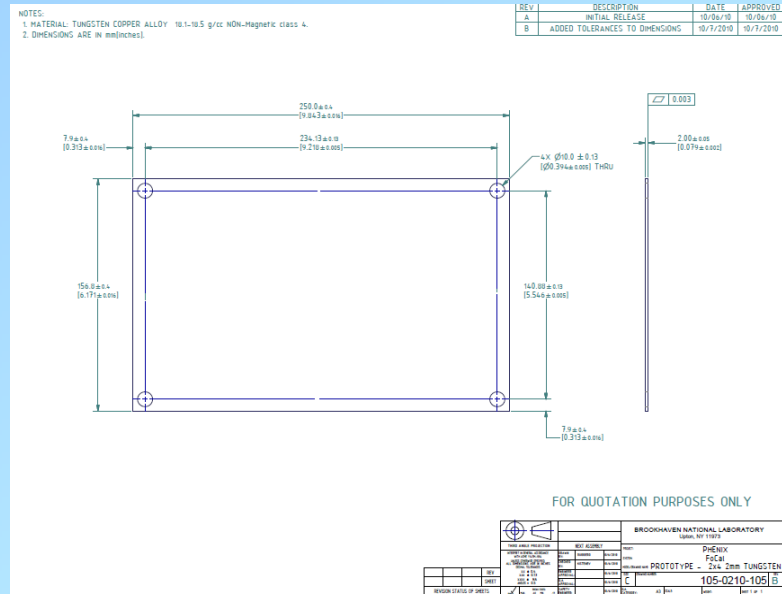
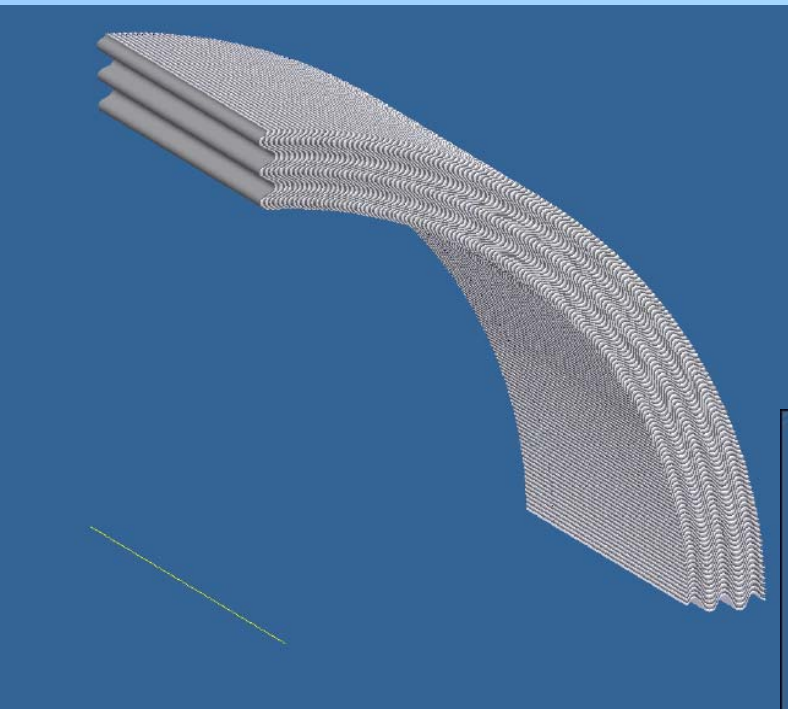


DETAIL C  
 SCALE 1/2  
 8 PLACES

BROOKHAVEN NATIONAL LABORATORY Upton, NY 11957			
PROJECT: PHENIX	DATE: 10/14/2010	REV: 1	DESCRIPTION: BORATED POLYETHYLENE ABSORBER
DESIGN: 105-0224-151	DATE: 10/14/2010	REV: 1	DESCRIPTION: BORATED POLYETHYLENE ABSORBER

10/14/2010

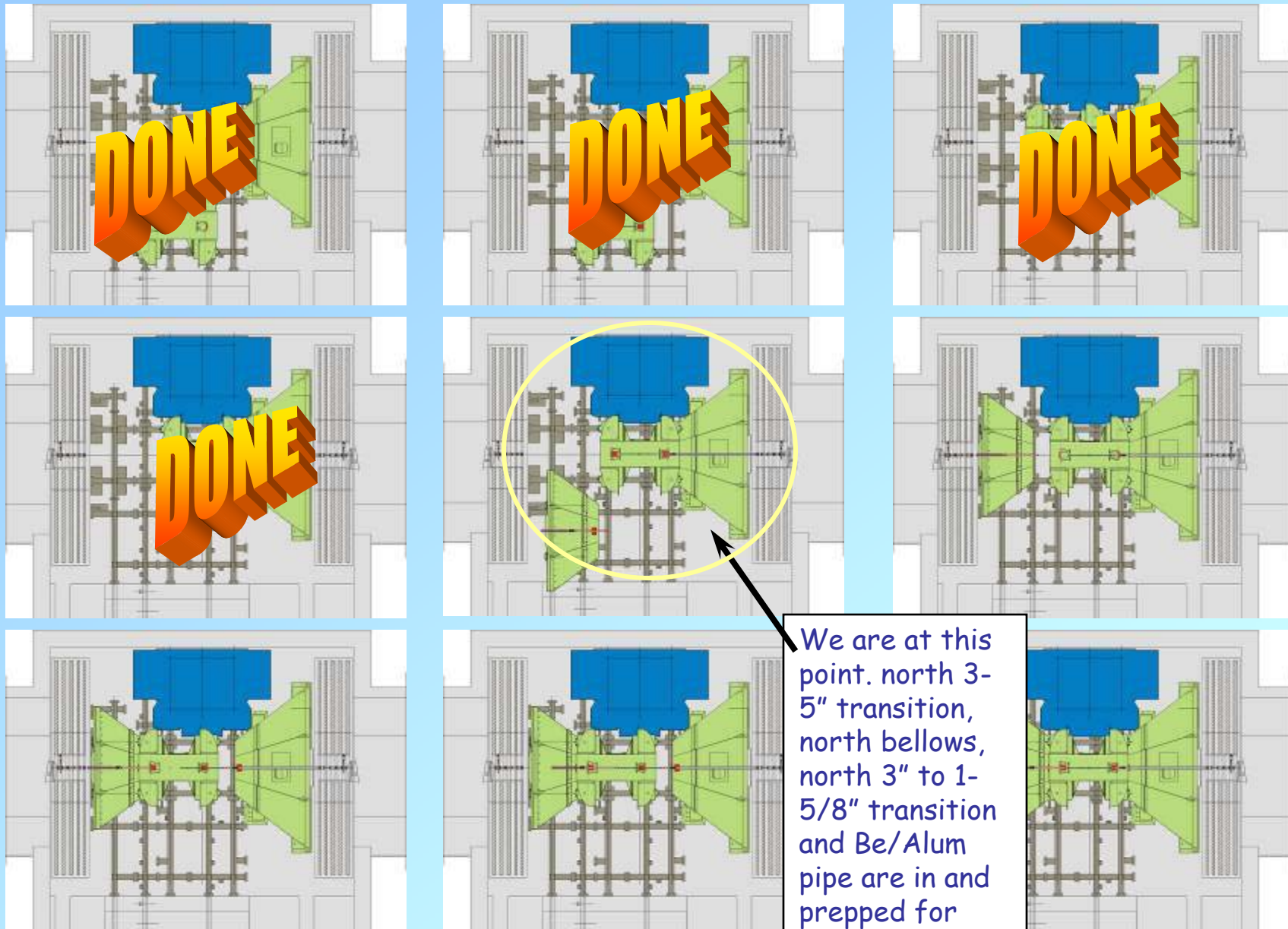




# Installation of New Beampipe

PHENIX

TECHNICAL SUPPORT NO-0



We are at this point. north 3-5" transition, north bellows, north 3" to 1-5/8" transition and Be/Alum pipe are in and prepped for bakeout is in place

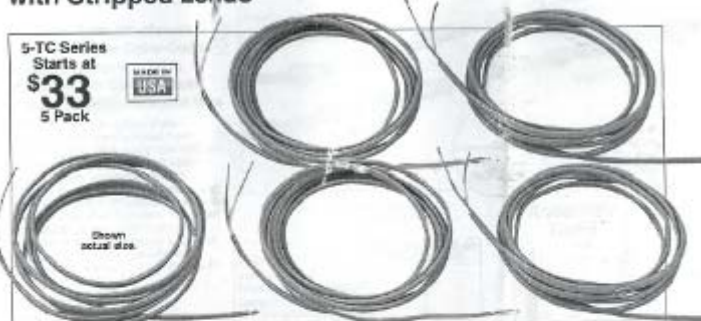
10/14/2010





## Ready-Made Insulated Thermocouples with Stripped Leads

5-TC Series Starts at \$33 5 Pack



Standard Lengths, Insulations, and Configurations Available  
Convenient Packages of 5

- Available from Stock in Convenient 5-Packs
- PFA, Kaptan®, or Glass Braid Insulation
- 20, 24, 30, 36 and 40 AWG Wires
- 1 and 2 m (40 and 80") Lengths Standard
- NIST Calibration Available
- OEM Quantities Available



**Also Available TAP Adhesive Labels!**  
Thermocouple Adhesive Labels secure wire probes to surfaces. TAP adhesive labels have a thickness of 0.004 mm (0.0002") and can be used at a maximum temperature of 180°C (350°F). They are made of a polyimide film with a silicone pressure sensitive adhesive.  
Please see page P-10 for additional details and ordering information.



Model TAP, set of 100 adhesive labels, 500, shown smaller than actual size.

### MOST POPULAR MODELS HIGHLIGHTED!

To Order (Specify Model Number)

Model No.	ANSI Color Code	AWG Gauge	Diameter mm (in)	Insulation	Price, Pack of 5	
					1 m (40")	2 m (82")
STC-GG-(-)-20-(-)		20	0.81 (0.032")	Glass Braid	\$39	\$49
STC-GG-(-)-24-(-)		24	0.51 (0.020")	Glass Braid	33	43
STC-GG-(-)-30-(-)		30	0.25 (0.010")	Glass Braid	33	43
STC-GG-(-)-36-(-)		36	0.13 (0.005")	Glass Braid	69	80
STC-TT-(-)-20-(-)		20	0.81 (0.032")	PFA	53	70
STC-TT-(-)-24-(-)		24	0.51 (0.020")	PFA	33	43
STC-TT-(-)-30-(-)		30	0.25 (0.010")	PFA	44	64
STC-TT-(-)-36-(-)		36	0.13 (0.005")	PFA	82	70
STC-TT-(-)-40-(-)		40	0.08 (0.003")	PFA	82	86
STC-KK-(-)-20-(-)		20	0.81 (0.032")	Kapton®	71	95
STC-KK-(-)-24-(-)		24	0.51 (0.020")	Kapton®	55	69
STC-KK-(-)-30-(-)		30	0.25 (0.010")	Kapton®	85	113

\*Insert calibration J, K, R, or E. \*\*Specify length, insert "20" for 1 m and "32" for 2 m length.  
Notes: For GG or TT wire, add \$8 per additional 300 mm (12") per package of 5.  
For KK wire, add \$8 per additional 300 mm (12") per package of 5.  
Ordering Examples: STC-TT-40-20-36, 5 pack, PFA insulated thermocouple, Type R calibration (CHROMAL-40-41-CHROMAL-41), 30 AWG, 1 m (40") long, copper lead sections 244.

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## Thermocouple Alloy and Gold-Plated Copper Contacts for Multipin Connectors

☐ MOST POPULAR MODELS HIGHLIGHTED!

To Order (Specify Model Number)

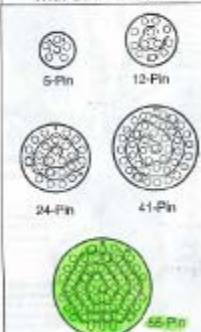
Alloy Type	Coding Color Letter	Pins (Male)	Price pkg of 20	Sockets (Female)	Price pkg of 20
Iron (+)	BLK M	HPC-IR-P	\$60	HPC-IR-S	\$100
Constantan (-)	YEL N	HPC-CO-P	100	HPC-CO-S	100
Copper (+)	RED C	HPC-CU-P	80	HPC-CU-S	80
CHROMEAL® (+)	WHT P	HPC-CH-P	68	HPC-CH-S	100
ALOMEGA® (-)	GRN R	HPC-AL-P	68	HPC-AL-S	100
*Gold-Plated (Uncompensated)	Color Bands†	HPC-AU-P	15	HPC-AU-S	20

Sealing plugs, model no. MTC-HP, \$.50 each.  
\* For use with non-thermocouple wires in same body.  
Grammets available. Consult Sales Department for price and delivery.  
† Pins have red, yellow and brown color bars; sockets have red, blue and black color bars.

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### Thermocouple Coupling

Recommended for Use With Stranded Wire



Contact cavities are identified with a spiral guide line indicating cavity sequence. The first and last cavities are numbered and every tenth cavity is bracketed.

contributing to an extended connector life.



Multipin Connector Bodies\* ☐ MOST POPULAR MODELS HIGHLIGHTED!

To Order (Specify Model Number)

Number of Cables	MC Male Cord	Price	FC Female Cord	Price	FF Female Flanged	Price	Backshell Cable Clamps**	Price
5	MTC-5-MC	\$43	MTC-5-FC	\$76	MTC-5-FF	\$41	MTC-5-SHL	\$57
12	MTC-12-MC	46	MTC-12-FC	90	MTC-12-FF	46	MTC-12-SHL	41
24	MTC-24-MC	53	MTC-24-FC	100	MTC-24-FF	60	MTC-24-SHL	53
41	MTC-41-MC	63	MTC-41-FC	110	MTC-41-FF	60	MTC-41-SHL	53
55	MTC-55-MC	79	MTC-55-FC	113	MTC-55-FF	77	MTC-55-SHL	57

\* Clamps not included. Order from next page.  
\*\* Isothermal cable clamps provide effective support for the cable at the male or female connector and prevent bending and pulling.  
Ordering Examples: MTC-55-FC, multipin connector body, \$113. MTC-24-FF, female flanged connector, \$50.

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<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Beampipe & VTX Installation Work Permits	Done	D. Lynch, CAD Safety Approval
BigWheel Fabrication & Procurement	Done	PHENIX, CS
Receive, inspect, test, rework and qualify components, assembly tools and fixtures, electronics for racks, cables, cable management etc.	Done	PHENIX Design & Engg
Fabricate fixtures, techniques and mockups for installation, alignment and survey	Done	CS, PHENIX Techs
Assemblies, Mock installations/alignments, bench tests	Done	PHENIX Techs
Receive & inspect components (installation, support, alignment & Survey)	Done	PHENIX Techs
Cooling system installation	11/30/10	

# New Beampipe installation

PHENIX TECHNICAL SUPPORT NO-0

Task	Due By	NOTES
Move CM back to beamline & connect new Be BP to 1-5/8 transition and bellows and north 3-5 transition	Done	PHENIX TechsPHENIX Techs
Move CM to run position	Done	PHENIX Techs
Prealign Be/Alum pipe with transitions attached on new BP supports At MPC north, BBC south and north nosecone	10/5/10	Surveyors & PHENIX Techs
Prepare south 3 to 5 transition for installation with roller guides, bakeout wrap and thermocouples	Done	PHENIX Techs
Install south 3 to 5 transition, bellows and 1-5/8 to 3" transition in MMS	10/14/10	PHENIX Techs
Move MMS back into IR on beamline	10/14/10	PHENIX Techs
Move CM south, slide Transition ass'y in MMS north and connect to new Be BP	10/14/10	CAD Vac & PHENIX Techs
Move CM and MMS north and install south spool. Leak check. Move MMS South	10/15/10	CAD Vac & PHENIX Techs
Install temporary bakeout supports	Done	PHENIX Techs
Install bakeout blankets and monitoring	In Progress	CAD Vacuum Techs
Bakeout New BP and activate NEG coating	10/22/2010	CAD Vacuum Techs
Leak check BP	10/25/2010	CAD Vacuum Techs
Re-install MPC's & BBC's including Cables and services	11/5/2010	PHENIX Techs Concurrent
Move CM to run position	11/5/2010	PHENIX Techs
Final alignment of new BP	11/12/2010	PHENIX Techs

10/14/2010

# VTX Installation, VTX Services and Electronics

PHENIX

TECHNICAL SUPPORT NO-0

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Presurvey VTX $\frac{1}{2}$ detectors in Chemistry lab	10/22/2010	PHENIX TECHS and BNL Survey, 1 week
All VTX detector, support, installation, alignment and survey parts and assemblies complete, ready for installation	10/27/2010	All sources
Install and align VTX rails perpendicular to beam line	10/27/2010	PHENIX Techs
Install and align west half detector module	11/5/2010	PHENIX Techs & Survey
Install and align east half detector module	11/5/2010	PHENIX Techs & Survey
Install mechanical support structures for VTX services and electronics	11/12/2010	PHENIX Techs Concurrent Effort
Install Cable trays	11/12/2010	
Install racks	11/12/2010	
Install chiller	11/12/2010	
Install cables, plumbing	11/12/2010	
Connect cables and plumbing	11/12/2010	V
Thanksgiving and Black Friday Holiday	11/25 & 11/26/2010	Enjoy
Test, de-bug and commission	12/1/2010	PHENIX Techs

10/14/2010

## RPC3 South Integration

TECHNICAL SUPPORT NO-0

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Install new cable trays and piping supports	In Progress 10/15/10	Electrician, PHENIX Techs earlier if possible →
Re-install MuID wiring and pipes	In Progress 10/15/10	PHENIX Techs →
Install south thermal/vapor barrier	10/29/2010	CAD contractor
Re-install MuID gas rack	10/29/2010	PHENIX Techs
Thanksgiving and Black Friday Holiday	11/25 & 11/26/2010	Enjoy
Commissioning and final acceptance tests	11/30/2010	RPC Group →
Install RPC3 HV, LV and signal wiring and gas lines	11/30/2010	PHENIX Techs
Install RPC3 South gas distribution rack	11/30/2010	PHENIX Techs
Re-install shielding	11/30/2010	Riggers
Install RPC3 South environmental controls (heaters and thermostats)	11/30/2010	Electrician
	↓	↓



# Shutdown 2010 Other Work

TECHNICAL SUPPORT 2010

<u>Task support</u>	<u>Due By</u>	<u>NOTES</u>
RPC3 North unfinished business	10/29/2010	Electronics and cabling, grounding issues, environmental controls
MuTrigger FEE unfinished business	10/29/2010	MMS cable trays, →
DC/PC maintenance/repair (after EC is in)	11/22/2010	FEM and wire troubleshooting and repairs, major efforts will require longer shutdown
Thanksgiving and Black Friday Holiday	11/25 & 11/26/2010	Enjoy
PHENIX Survey Review	11/30/2010	PHENIX Techs & Survey
Procedure Updating	11/30/2010	PHENIX Engineering
Gas Mixing House maintenance & Repair	11/30/2010	Tasks TBD
PHENIX Infrastructure maintenance, repair, upgrade	11/30/2010	TBD
Gas Pad: new gas storage details	11/30/2010	Tasks TBD
Gas Pad services for new dewar support, maintenance and improvements	11/30/2010	TASKS TBD

## Shutdown 2010 Other Work (Cont'd)

TECHNICAL SUPPORT 2010

<u>Task support</u>	<u>Due By</u>	<u>NOTES</u>
AH Flood prevention improvements	11/30/2010	Tasks TBD
IR Bridge Electrical service upgrade	11/30/2010	Support for 4 full racks in 2010, 4 more (8 total) in future, PHENIX Techs & Electrician
RPC Factory Support	11/30/2010	Tasks TBD
Rack Room upgrade	11/30/2010	Includes New EB Switch
PHENIX Design Documentation	11/30/2010	PHENIX Engineering
CM alignment stops	11/30/2010	TBD
Gas System maintenance, repair, upgrade	11/30/2010	Tasks TBD
Other subsystem maintenance, repair/upgrade	11/30/2010	Tasks TBD
Future upgrade support	11/30/2010	RPC1, FVTX, FOCal, other Tasks TBD
Prepare for Run 11: EC platforms fold up in AH, fold down in IR, EC Equipment lift take down in AH, Install in IR, Install shielding wall base and build shielding wall & Install MMS Lampshade	11/30/2010	Normal end of shutdown tasks, typically taking 3-4 weeks: Riggers & Carpenters, CAD Techs
Run 11 Start	12/1/2010	
End of Shutdown Party	~12/3/2010	

# 2010 Building Maintenance Issues

TECHNICAL SUPPORT 2010

- Roof leaks in utility bathroom at northwest corner behind tech offices, over door between rack room and assembly hall and over door between control room and elect. ass'y room.



**Nothing New This Week**

- Generator building roof repair in progress
- Trailer building repainting in progress (new exterior siding)
- Roof leak in laser room and IR (southeast corner)
- Flooding in AH/ Driveway heaving [Lake PHENIX]



Summer Sunday Spruce Up



10/14/2010



Proposed shed addition to  
Gas Mixing house

House/store  
for R134A to  
keep up with TOF West &  
RPC requirements. No  
flammable gas, standard  
shed with heat. Barn style  
doors desirable. Place on  
asphalt with no threshold to  
allow bottle management  
with pallet lifter.

To be located in front of  
AC on east side of GMH



## PHENIX Procedure Review Current Status:

## 148 Procedures Identified

- 85 Made Inactive (not currently in use, will require revision to re- activate if and when necessary, available for reference purposes)
- 9 CAD procedures relevant to PHENIX, all are available and available on the CAD web site
- 42 Procedures (1 of these soon needs updating)
- 11 Proposed/Draft Procedures (never previously formalized) (3 are ready for review)

Web retrieval of latest procedures now available from PHENIX Internal:

[http://www.phenix.bnl.gov/WWW/INTEGRATION/ME&Integration/DRL\\_procedures.htm](http://www.phenix.bnl.gov/WWW/INTEGRATION/ME&Integration/DRL_procedures.htm)

TECHNICAL SUPPORT 2010

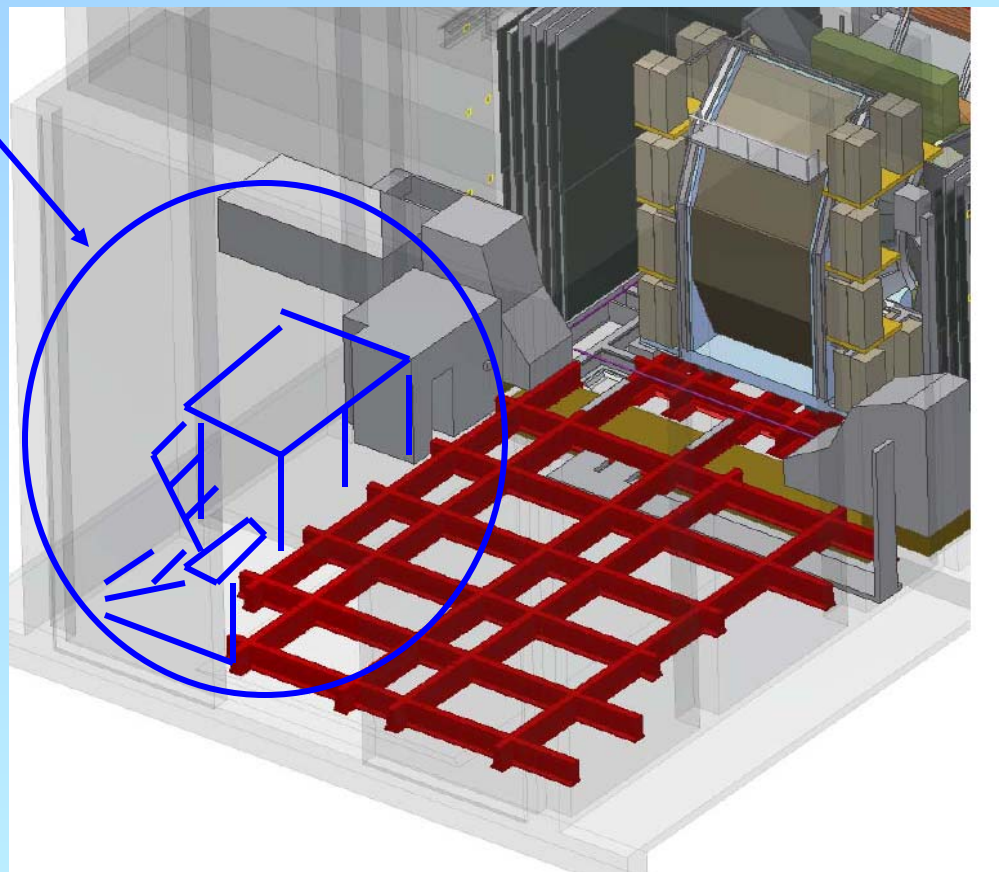


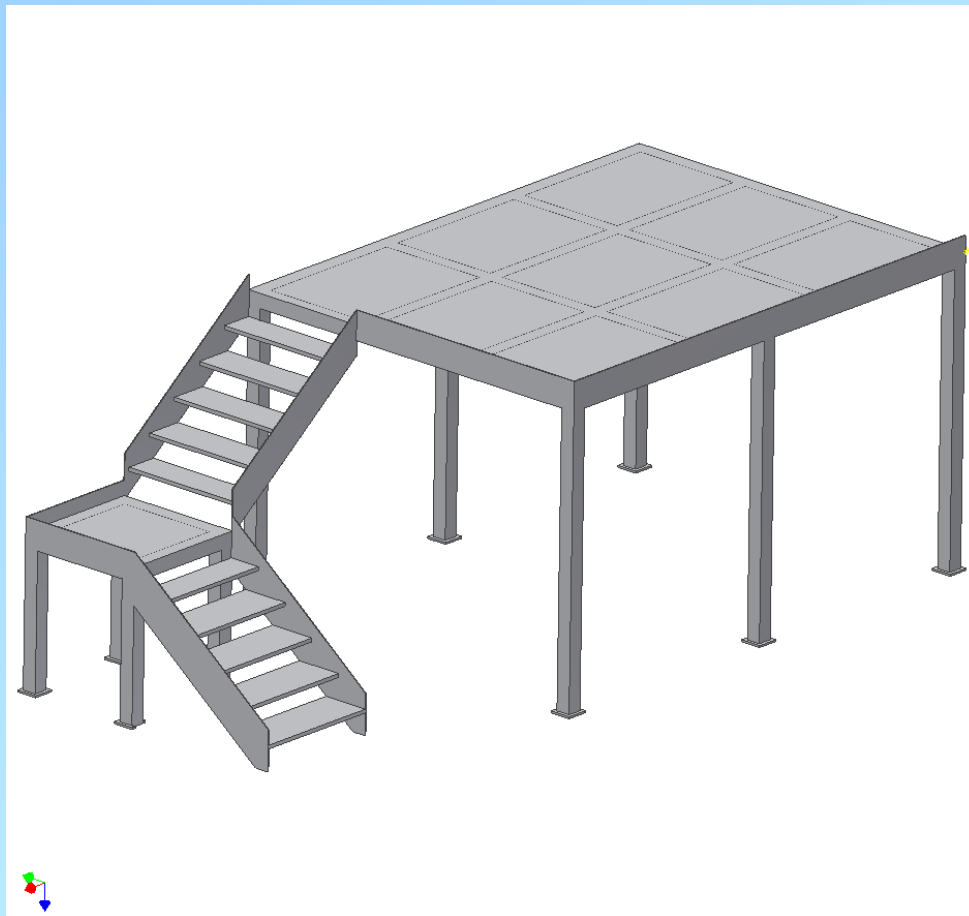
VTX Chillers (3) installation proposal: Remove existing platform, stairs and HBD hutch. Replace with larger platform and new stairs. Chillers to be located on platform, Hydraulics to be stowed under platform.



Propose to remove existing steps to south AH door with a deck and stairs. 3 chillers to be mounted on top of deck. Piston hydraulic units to be stowed under deck. Deck dimensions approx 9 ft (N-S) by 12 ft (E-W) by 7 ft height to doorway with steps at east end. Platform to support 3000 lb (1000 lb per chiller) fixed load plus 1000 lb (4 person) live load

30 gpm water needed (from exp. H<sub>2</sub>O). 480 V 3 phase 30 amp service needed. (available from hydraulic piston service panel)







# Be Safe

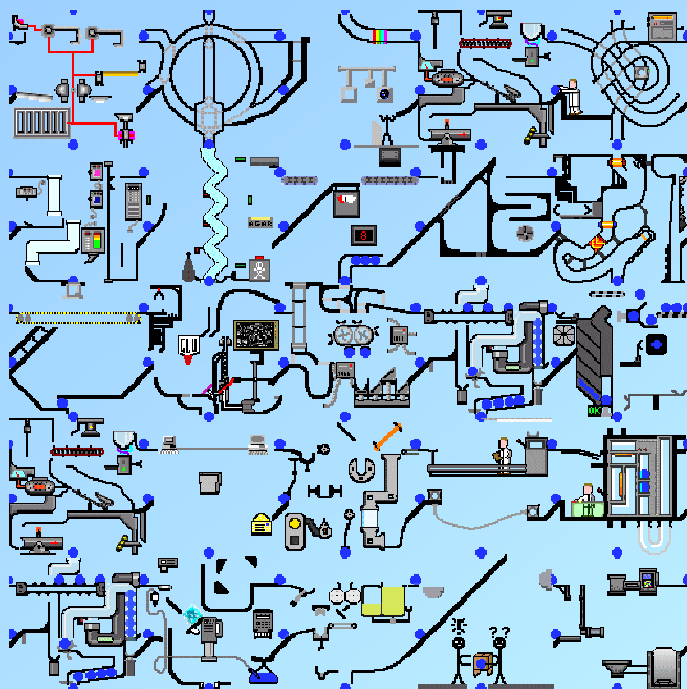
Annual PHENIX Safety review

RPC1 Prototype Review

Focal Prototype Review

TECHNICAL  
SUPPORT  
2010

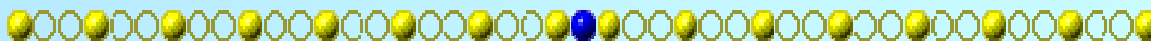
# Where To Find PHENIX Engineering Info



2010 Shutdown:  
The End Is Near ! ?

Links for the weekly planning meeting slides, archives of past meeting slides, long term planning, pictures, videos and other technical info can be found on the PHENIX Engineering web site:

[http://www.phenix.bnl.gov/WWW/INTEGRATION/ME&Integration/DRL\\_SSint-page.htm](http://www.phenix.bnl.gov/WWW/INTEGRATION/ME&Integration/DRL_SSint-page.htm)



10/14/2010

# Completed Tasks

TECHNICAL SUPPORT NO-0

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Prepare Installation Plan	Done	Done
Design Absorber Installation fixtures & tools	Done	PHENIX Engg & Design
Receive purchased parts	Done	PHENIX Techs
Fabricate PHENIX parts	Done	CS, PHENIX Techs
Receive and inspect CS fabricated parts	Done	PHENIX Techs
Prepare work permit for installation	Done	Currently at CAD Safety Approval
Pre-Assemble base components at PHENIX	Done	PHENIX Techs
VTX Installation Plan	Done	PHENIX Design & Engg
Installation Review (ESRC)	Done	Set up With Y. Makdisi
Specify components, assembly tools and fixtures, electronics for racks, cables, cable management etc.	Done	PHENIX Design & Engg
End of run 10 (Party)	Done	Done
Commissioning Tests (HV, Mixed gas and Freon only)	Done	Done
Choreograph removal of old beampipe and installation of new (final)	Done	Done
Beampipe Installation Review (Final)	Done	Done

10/14/2010

# Completed Tasks, Continued

TECHNICAL SUPPORT NO-0

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
DAQ Tests	Done	PHENIX
Purge Gas From Detectors	Done	PHENIX, CAD remove LOTO
Install and align VTX rail attachment hardware to CM	Done	Using the HBD I-beam attachment hardware
Install and align VTX rails parallel to beam line	Done	Using the HBD I-beams
Remove BP Collar	Done	Done
Move MMS south	Done	PHENIX Techs
Prep EC for move to EC	Done	PHENIX Techs
Close North and South BP gate valves and lock closed for until new BP is installed	Done	CAD Vac Group
Open and disassemble wall	Done	Done
Remove EC ladder and fold platforms	Done	Carpenters & Riggers
Move EC to AH	Done	PHENIX Techs
Install cart	Done	PHENIX Techs
Move Collars to AH	Done	PHENIX Techs
Install decking	Done	PHENIX Techs
Remove/relocate shielding	Done	Riggers
Remove crystal palace & vapor barrier	Done	CAD
Install Manlift	Done	PHENIX Techs
Send beampipe to CERN for NEG Coating	Done	CAD Vacuum

10/14/2010



# Completed Tasks, Continued

TECHNICAL SUPPORT NO-0

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Remove RPC2 Prototype, support brackets, cabling & Piping	Done	In Progress PHENIX Techs, CAD Techs , Electrician
Remove MMS east vertical lampshade	Done	CAD Techs
4th of July Holiday & Floating Holiday	Done	
Remove HBD's and HBD cables Remove RXNP's and cables	Done	PHENIX Techs ASAP
Remove/relocate shielding	Done	Riggers
Remove crystal palace & vapor barrier	Done	CAD
Inspect Gap 5 south for legacy items/problems	Done	PHENIX Techs
Design BP installation and survey tools/fixtures	Done	
Receive BP transitions & spool back at BNL from SAES after NEG Coating	Done	
Remove BBC's	Done	PHENIX Techs ASAP
Remove wiring, walkovers, FCAL and scintillator hardware that would otherwise interfere with installation	Done	PHENIX Techs
4th of July Holiday	Done	Enjoy
Address legacy items/problems as convenient prior to shutdown start	Done	PHENIX Techs in progress

10/14/2010

# Completed Tasks, Continued

TECHNICAL SUPPORT 2010

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Remove RPC prototype	Done	PHENIX/CAD Techs
Position MMS for Vacuum break	Done	PHENIX Techs
Break vacuum on north side of MMS	Done	CAD Vac Techs
Remove south bellows	Done	CAD Vac Techs
Gas Pad expansion completion (grouting)	Done	Tasks TBD
Remove MPC's	Done	PHENIX Techs ASAP
Install Temporary supports for old BP	Done	Supports TBD
Move MMS north, remove spool and south3-5 transition	Done	PHENIX Techs
Move the MMS south & Prep MMS for move to AH	Done	Begin MMS prep with shutdown start
Move CM south, remove north bellows	Done	PHENIX & CAD Vac Techs
Move old Be bp south into MMS and move CM north	Done	PHENIX Techs
Move MMS to shutdown park position	Done	PHENIX Techs
Remove old Be BP	Done	PHENIX Techs
VTX Survey Plan	Done	Consult w/ F. Karl
Install lighting & relocate sensors as necessary	Done	Electrician in progress

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# Completed Tasks, Continued

TECHNICAL SUPPORT 20-0

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Temporarily relocate, re-position or otherwise address interfering piping, cable trays	Done	PHENIX (w/ CAD Help?), Electrician
Pre-survey $\frac{1}{2}$ octant reference points	Done	PHENIX Techs & Surveyors
Build/install access and work platforms for walk on top of MuID steel including stairs from MMS eyebrow	Done	Carpenters
Final cleaning and prep of gap 5 for grouting	Done	PHENIX Techs
Position lifting equipment in tunnel	Done	Riggers
Install and align base structures on east and west sides of gap 5	Done	PHENIX Techs & Riggers
Prepare for grouting	Done	PHENIX Techs & Masons
RHIC Summer Sunday Tour	Done	
Fabricate/procure Absorber Installation fixtures & tools	Done	PHENIX Techs
Fabricate Absorber Details	Done	Vendor & CS - RPC Group and PHENIX
Move CM south and east	Done	PHENIX Techs
Pre-installation orientation meeting with masons and riggers	Done	PHENIX Techs Masons & Riggers

10/14/2010

# Completed Tasks, Continued

TECHNICAL SUPPORT 2010

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Move east and west base structures into south tunnel and assemble on east and west sides of pedestal respectively.	Done	Riggers & PHENIX techs
Install grout	Done	PHENIX Techs & Masons
Remove north 3 to 5 transition	Done	PHENIX Techs
Test Absorber installation fixture	Done	Hynan & Gaffney to witness
Receive bp back at BNL	Done	Mapes, Riggers to move from rec'g to CAD
Design fixtures, techniques and mockups for installation, alignment and survey	Done	PHENIX Design & Engg
Install upper suspension support hardware	Done	PHENIX Techs
CM Crane	Deleted	Currently on hold for re-evaluation
Assemble, test and burn-in 1/2 octants	Done	In Progress @ RPC Factory
Prepare north 3 to 5 transition for installation with roller guides, bakeout wrap and thermocouples	Done	PHENIX Techs & CAD Vacuum Techs
Final acceptance and inspection bp and sections	Done	Done
Fabricate BP installation and survey tools/fixtures	Done	Done

10/14/2010



# Completed Tasks, Continued

TECHNICAL SUPPORT NO-0

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Install North Absorber	Done	Done
Drill and tap $\frac{1}{2}$ octant and rotating piston mounting points	Done	PHENIX Techs
Install pitch control rails on pedestal and gap 5 east & west inner walls	Done	PHENIX Techs
Cooling system procurement	Done	Pisani Coordinate with CAD Cooling Water, Electrician
Weld Absorber support stubs into flower pot exterior cavity	Done	CS Field welding; coordinate with Al Farland
Install north 3 to 5 transition in MMN	Done	PHENIX Techs
Final survey	Done	Surveyors
Preassemble Absorber Segments	Done	
Install South Absorber	Done	
Install new Be pipe in CM on temp supports	Done	PHENIX Techs

# Completed Tasks, Continued

TECHNICAL SUPPORT 2010

<u>Task</u>	<u>Due By</u>	<u>NOTES</u>
Install $\frac{1}{2}$ octants, 2 at a time in accordance with work plan/work permit	Done	Riggers & PHENIX Techs
<i>Transport <math>\frac{1}{2}</math> octants 2 at a time from RPC factory to south tunnel on angled transport carts</i>		
<i>Transfer <math>\frac{1}{2}</math> octants from angled transport carts one at a time to temporary free standing and re-orienting roller fixture (fore and aft wheels and axel)</i>		
<i>Lift (and re-orient if appropriate) <math>\frac{1}{2}</math> octant and install into base structure, previously installed <math>\frac{1}{2}</math> octant or upper suspension hardware as appropriate per work plan</i>		
<i>Pre-align each <math>\frac{1}{2}</math> octant as installed</i>		
<i>Perform electrical integrity tests before proceeding to next pair of <math>\frac{1}{2}</math> octants</i>		
<i>After all <math>\frac{1}{2}</math> octants are in place and tested, join east and west halves of full south station 3 detector and align to survey markers</i>		

## Completed Tasks

### General:

- RPC3N commissioning tests
- Generic start of shutdown tasks (collars, wall, EC prep, EC to AH, DAQ tests, etc.)
- DC (East & West), PC1 (East and West), MuTr (north and South), Mu Trigger North and south maintenance and repair support
- Remove RPC2 & 3 Prototypes, support brackets, cables and piping
- Remove south vertical lampshade
- Gas Pad Expansion
- Summer Sunday Prep
- Move major carriages to wide open positions

## Absorber Related:

- Absorber Installation Plan
- Fabricated and Procured Absorber parts and installation tools
- Absorber work permit
- Absorber lifting fixture, design, analysis, LSC approval, Load test
- North Absorber installed
- South Absorber supports installed & Flowerpot area prepped,  $\frac{1}{2}$  of absorbers are installed

## Beam Pipe Related:

- Design, fabrication, procurement, acceptance beam pipe components and supports
- Send beam pipes to CERN/SAES Getter for NEG coat
- Remove MPC's and BBC's
- Remove existing beampipe
- North 3"-5" transition installed



## Completed Tasks

TECHNICAL SUPPORT 2010

## RPC3S Related:

- Remove shielding
- Remove Crystal Palace
- Remove wiring, walkovers, FCAL and scintillator hardware
- Remove all pipes, cables, trays and pipe supports from gap 5, provide minimal life support gases to detectors, special provisions for detector maintenance requirements
- Install new tunnel lighting
- Build access platforms above MuID steel
- Clean gap 5, install, level and align RPC3S bases
- Presurvey, drill and tap alignment and orientation points for  $\frac{1}{2}$  octants
- Grout bases into place
- Install west and pedestal pitch control
- Install upper alignment supports
- Install east pitch control
- All  $\frac{1}{2}$  octants installed

## VTX Related:

- Design and analyze assembly plan
- Design and analyze survey plan
- Design and analyze installation plan
- Design and analyze cooling plan
- Design VTX installation and support structures and tools, including survey tools
- Order chillers
- Redesign Bigwheels for optimized cooling
- Fabricate VTX assembly, installation, survey components and tools
- Install VTX support rails and attachment hardware